## PATENT COOPERATION TREAT

**PCT** 

10/527177

## INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

	I								
Applicant's or agent's file reference FOR FURTHER ACTION See Form PCT/IPEA/416									
55530 PCT sb/ak		Divide data (Amples on the brown)							
International application No.	International filing date (a	lay/month/year)	Priority date (day/month/year)						
PCT/SE2003/001405	10.09.2003		10.09.2002						
International Patent Classification (IPC) or national classification and IPC									
F28D 9/00, F28F 9/00, B23P 15/26									
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Applicant									
Alfa Laval Corporate	ND ot al								
Alia havai corporate	AB ec ai								
This report is the international pro Authority under Article 35 and tr	<ol> <li>This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36.</li> </ol>								
2. This REPORT consists of a total			· · · · · · · · · · · · · · · · · · ·						
This report is also accompanied b			·						
			sheets, as follows:						
sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).									
sheets which	supersede earlier sheets, by	at which this Author	rity considers contain an amendment that goes						
beyond the d	lisclosure in the internations	al application as file	d, as indicated in item 4 of Box No. I and the						
Supplementa									
b (sent to the Internati			number of electronic carrier(s))						
	, containin	g a sequence listing	and/or tables related thereto, in computer to Sequence Listing (see Section 802 of the						
readable form only, a		ental box Relating	to Sequence Eisting (see Section 602 of the						
This report contains indications r	elating to the following iter	ns.							
-	of the report								
Box No. II Priorit	•								
<u> </u>	=	n record to novelty	regard to novelty, inventive step and industrial applicability						
		ir regard to noverty,	mventive step and measural approaching						
	of unity of invention								
applica	ability; citations and explan	35(2) with regard to ations supporting su	o novelty, inventive step or industrial ach statement						
	n documents cited	·							
Box No. VII Certain	n defects in the internationa	l application							
Box No. VIII Certain	n observations on the intern	ational application							
Date of submission of the demand		Date of completion	of this report						
Date of Submission of the demand		or on pronon	· · · · · · · · · · · · · · · · · · ·						
17.03.2004		21.05.2004	<b>1</b>						
Name and mailing address of the IPEA/S	SE	Authorized officer							
Patent- och registreringsverket									
Box 5055 S-102 42 STOCKHOLM		Annette Di	iedel / JA A						
Facsimile No. +46 8 667 72 88	·	Telephone No. +46 8 782 25 00							
Form PCT/IPEA/409 (cover sheet) (January 2004)									

PCT/SE2003/001405

Box	No. I	Basis of the report					
1.	otherwi	gard to the language, this report is based on the international application in the language in which it was filed, unless se indicated under this item.					
		This report is based on a translation from the original language into the following language English, which is the language of a translation furnished for the purposes of:					
		international search (under Rules 12.3 and 23.1(b))					
		publication of the international application (under Rule 12.4)					
		international preliminary examination (under Rules 55.2 and/or 55.3)					
2.	furnish	egard to the <b>elements</b> of the international application, this report is based on (replacement sheets which have been ed to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" e not annexed to this report):					
	$\boxtimes$	the international application as originally filed/furnished					
	$\sqcap$	the description:					
		pages as originally filed/furnished					
		pages* received by this Authority on					
		pages* received by this Authority on					
		the claims:					
		pages as originally filed/furnished					
		pages* as amended (together with any statement) under Article 19					
		pages* received by this Authority on					
		pages* received by this Authority on					
		the drawings:					
		pages as originally filed/furnished					
		pages* received by this Authority on					
		pages* received by this Authority on					
		a sequence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.					
3.		The amendments have resulted in the cancellation of:					
1		the description, pages					
		the claims, Nos.					
1		the drawings, sheets/figs					
	•	the sequence listing (specify):					
		any table(s) related to the sequence listing (specify):					
4.		This report has been established as if (some of) the amendments annexed to this report and listed below had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).					
		the description, pages					
1		the claims, Nos.					
		the drawings, sheets/figs					
		the sequence listing (specify):					
		any table(s) related to the sequence listing (specify):					
*	If iten	n 4 applies, some or all of those sheets may be marked "superseded."					
1							

## INTERNATIONAL PREZIMINARY REPORT ON PATENTABILITY

ternational application No.
PCT/SE2003/001405

Box	No. V	Reasoned statement un citations and explanati	nder Article 3 ons supporti	5(2) with regard to novelty, inventive step or industrial appl ng such statement	icability;
1.	Statement				
	Novel	tv (N)	Claims	1-22	YES
	110101		Claims		NO
	Inven	tive step (IS)	Claims	1-22	YES
	mvon	ave step (15)	Claims		NO
	Indus	trial applicability (IA)	Claims	1-22	YES
	mas	arar approaching (11.1)	Claims		NO NO

2. Citations and explanations (Rule 70.7)

The invention refers to a plate heat exchanger and a method for its manufacture. The plate heat exchanger includes a number of heat exchanger plates (1), which are substantially parallel to an extension plane and arranged adjacent to each other in a plate package (2). A first end plate (8) and a second end plate (9) are arranged on a respective side of the plate package. A first tie sheet (10) and a second tie sheet are arranged on a respective side of the plate package substantially perpendicular to the extension plane. At least one connection member (17) extends between said tie sheets outside one of the end plates (9) and at least one beam (16) extends outside the second end plate (8) in parallel to an extension plane in engagement with said attachment of each tie sheet (10).

Documents cited in the International Search Report:

D1: DE3616746 A1
D2: GB2130354 A
D3: FR2420114 A
D4: EP0384305 A1
D5: US5597453 A
D6: FR2314460 A

The cited documents represent the general state of the art, and the invention defined in claims 1-22 is not disclosed by any of these documents. The cited prior art does not give any indication that would lead a person skilled in the art to the claimed heat exchanger or manufacturing method. Hence, the invention defined in claims 1-22 is novel and is considered to involve an inventive step. The industrial applicability is evident.